

Work Order ID 85501

Friday, June 08, 2012 1:42:40 PM

85501

Must ship Monday
Page 1

Item ID: D4101-5 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spring
 Start Date: 6/8/2012 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 6/11/2012 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: *mk* Date: *12-06-08* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4101	B								
100		0.00							
100	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D4101 Dwg Rev: <i>13</i> Prog Rev: <i>13</i> 2-Deburr if necessary								<i>Jm</i> <i>12-6-8</i>
110		0.00							
110	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									<i>Jm</i> <i>12-6-8</i>
120		0.00							
120	QC8- Inspect parts - second check								
QC	Memo	0.00							
Quality Control									<i>8/10/11</i> <i>2/10</i>

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Item ID: D4101-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Spring

Stop ***NS2***

Start Date: 6/8/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 6/11/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location: _____

0.00

150

Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

MJS 12/06/11

MK
12-06-11

Picklist Print

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Work Order ID: 85501

Parent Item: D4101-5

Parent Item Name: Spring

Start Date: 6/8/2012

Required Date: 6/11/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 10.07.07 new issue DD verf:EC
verf:EC

IPP Rev:A 10.09.07 revB DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04 GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	1,739.5654	0.0119	0.119			

Location

Loc Qty

Loc Code

MAT018

1503

121803

1503

MAT019

236.5654

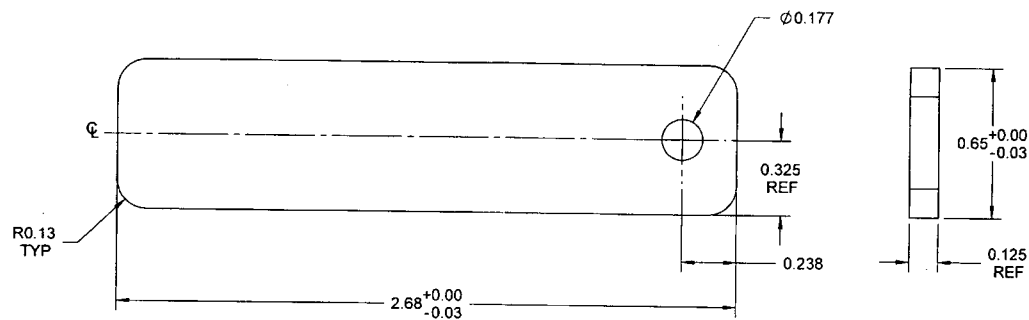
119937

236.5654

119937

JM

12-6-8



#85501

D4101-5 SPRING



NOTES:

- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

RELEASED
2010-08-23

AWP

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D4101	SHEET 5 OF 5
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	PRE-FLIGHT STEP ASSEMBLY	NTS
DATE	10.08.05	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

